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## Structural analysis of a typical highway bridge comparison between KTP, EN and AASHTO load models

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**Abstract.** This study consists on a structural analysis comparison of a typical highway bridge between KTP, EN and AASHTO based on load capacity. The Eurocodes are currently in the process of national implementation towards becoming the Europe wide means for structural design of civil engineering works. A team from Mott Macdonald inspected 562 bridges and the main causes of the defects are figured out in the study as traffic load, nature force, and aging, lack of maintenance and design deficiencies. As design codes are advancing with time, the need of Albania to upgrade its code has become a must. This paper presents the deficiencies of KTP when compared to the other design codes in order to help identify the areas which KTP is prone to problems and defects. A typical highway bridge with three spans (60, 80 and 60m) was selected to be compared. CSi Bridge was used as the tool to do a structural analysis of this bridge. The bridge was designed three times according to each code. Maximum moment is compared for the maximum load combinations of each code, on the columns and beams supporting the highway. Due to the design of the bridge the only members giving a cross-section of the load effect from the main deck are the one chosen. KTP is 40%-90% lower than EN and 20%-80% lower than AASHTO when compared for maximum moment at mid span of the beam and column. These refer to the biggest areas of deficiency KTP faces when compared with EN and AASHTO.

**Keywords:** KTP, EN, AASHTO, Road Bridge, CSi Bridge.

### 1. Introduction

In 1989 CEN/TC 250 was formed in charge of the development of the Eurocodes program which led to the first generation of Eurocodes in 1980s. The first EN Eurocode was published in 2002 and by 2007 all 58 parts were published. From March 2010 a wide implementation of the Eurocodes has started. Due to its high success and quality they have spread throughout the world and countries like Algeria, Lebanon, Libya from Africa and countries like Indonesia, Philippines, Malaysia, Vietnam, Laos, Singapore, Thailand, Myanmar, Brunei, Cambodia from Asia use them as their design codes to align with EN. The Eurocodes have entered its critical phase of implementation in the Balkans. Albania, Moldova and Turkey have not created National action plans, whilst fYRoM, Montenegro and Serbia have had a NAP for years. The translation has finished in fYRoM and Moldova; it is almost finished in Croatia (except EN1993 and EN1999), Serbia (except EN1992, EN1997 and EN1998). Albania has finished EN1990, EN1991, EN1992, EN1993 and 1998. Regarding the definition of NDPs (National Defined Parameters) the only country that has finished this process is Croatia. In Albania it has started for EN1998. In their first study cycle only Croatia and BiH use EN, whilst for the second cycle studies BiH, Croatia, fYRoM and Moldova use EN.

Study demonstrates that moving from country to country, condition change. For example comparing the flow of traffic of the Netherlands with Slovenia, it can be seen that the traffic volume and frequency is bigger in first. Even types of vehicles change, as bigger, heavier trucks are travelling more in the roads of the Netherlands than in Slovenia. Comparing EN with the RSA (Portuguese Code), SNiP (Russian Code), IAP (Spanish Code) proves that EN is the most conservative. Even when comparing EN with AASHTO (USA) and CSA (Canada) provides the same result as before. Building bridges in Albania dates back to antiquity. The period from early twentieth century until World War II is recognized as new era in the construction of bridges. For the first time began the use of pre-stressed bridges. One of the greatest achievements of this period was the construction of Zogu's

Bridge (1938), one of the first in Europe with pre-stressed elements. During the 90s the country opened to the economy market and the road transportation system is characterized by a great development process. The overpass in Sukth, St. Vlash, Shkozet were built with pre-stress beams, the bridge in Mat was built with metal beams and concrete deck. The bridge at the entrance of Lezha is built with metal beams and monolithic deck.

At the moment design requirements are based on current regulations and national standards. It should be noted that most of them are actually quite old, a product of the latest revision of the code end 80s. The period before the 90s was characterized by the type of low masonry buildings, reinforced concrete columns. The rapid urbanization and the explosion of manufacture buildings characterized the period after the 90s. An improved design control and construction of structural works, and a better communication between EU members would be the result of the adaptation. From the institutional point of view, the management of the adoption of the Eurocodes will be supervised by the Technical Committee that was established in Tirana.

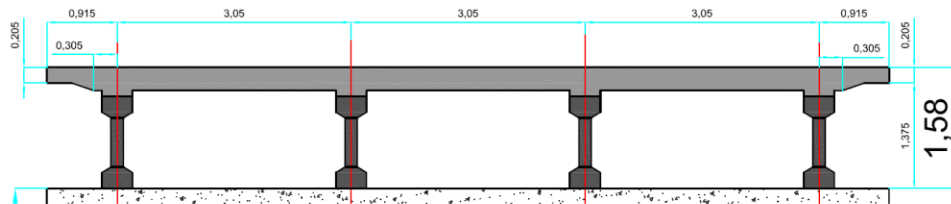


Figure 2 Cross-Section of the Bridge

## 2. Methodology

A general model of a bridge is chosen based on average length given by recent studies. A typical bridge was chosen because choosing an existing bridge would need further details about the aging of components, further testing and will not provide a fair comparison of the codes. The bridge has three spans: 60, 80 and 60m. It is designed by CSi Bridge comparing the design loads of KTP, EN and AASHTO. As the loads are applied and after the bridge is subjected to different combinations and comparison of moment and shear is done. The comparison is done for the middle section of the left span, middle section of the middle span, middle section of the right span and for the middle section of the columns. These points are chosen as being the most critical points of the bridge.

The width of the bridge is 11m; 5.5m is divided into 3.5 m for the lane, 1m for the sidewalk and 1m for the parapet. The bridge is 10m high. It contains continuous beams, 25cm thick slab, abutments and piers. The deck is designed to have two internal girders.

The minimum temperature considered for shadow areas is  $-20^{\circ}\text{C}$ . The return period of this is 100 years (meteorological institute of Tirana). The maximum temperature in the shadow area is considered to be  $40^{\circ}\text{C}$ . The difference between the concrete slab temperature and steel part was taken to be not more than  $10^{\circ}\text{C}$ . The ambient relative humidity is assumed to be taken as 80%. These statistics explain why no temperature change effect has been taken into account in the design. At the bridge spans over a field and underneath lays a highway, there are few obstacles, like some houses or trees. No settlement is taken in account to happen.

## Results

After the analysis has finished, the bridge loads have been compared. The differences between KTP, AASHTO and EN have been described in the tables below. The analysis is conducted separately for each design code, taking into account the design loads, and load combination of each one. The comparison is done for element frames. For the element frames, two columns and the beam over them, which comprise the bridge bent, are taken. Maximum shear and moment are compared. Below figure 2 illustrates the location of this point and elements. The comparison is done for shear, moment on the column, and beam. Figures 3 and 4 are for the column, while figures 5 and 6 are for the beam.

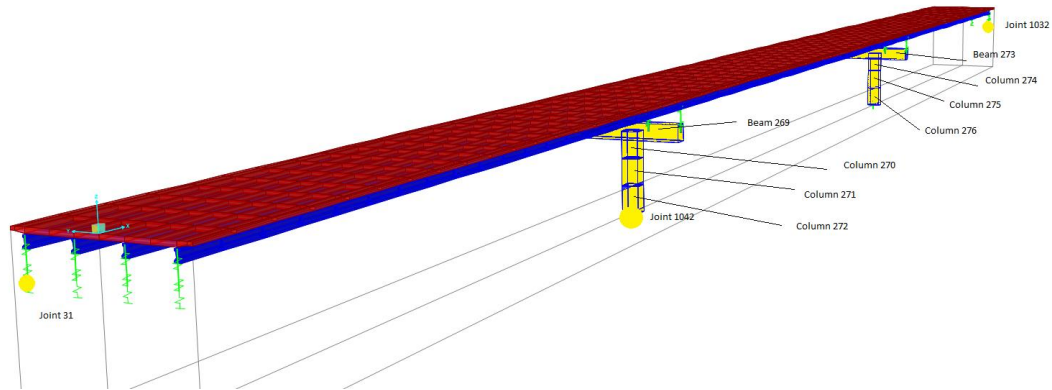


Figure 2 Location of Joints and members taken into account

**Column**

Figures 3 and 4 are for the column. Graph 3 it can be seen that in the case of KTP shear is much lower than in the cases of other codes. Shear force for the Eurocode is greater than AASHTO; this comes mostly because of the load models used. Eurocode takes into account bigger loads and therefore the shear is bigger. The model of KTP is design for 200kN shear force, AASHTO is designed for approximately 400kN, and Eurocode is designed for approximately 580kN.

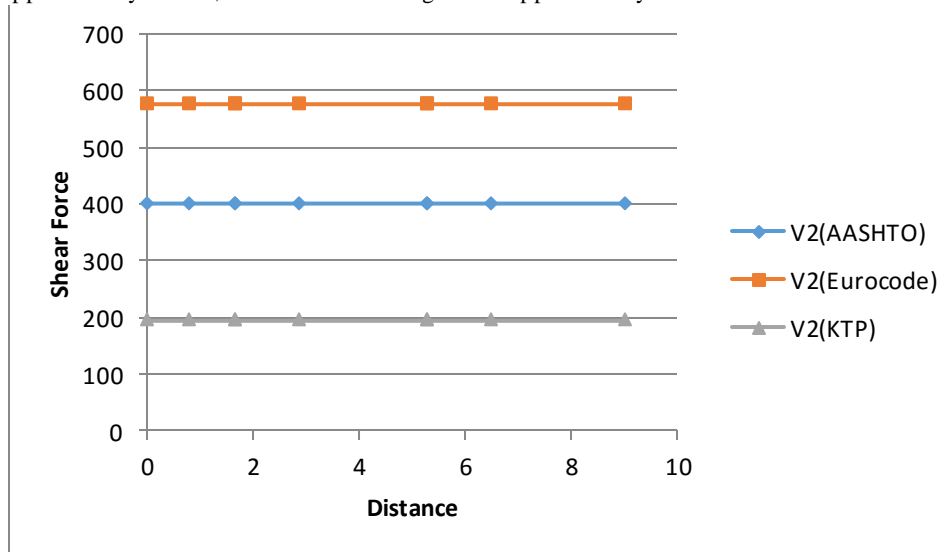


Figure 3 Graph of the variation maximum of shear for the column

At the graph it can be seen that in the case of KTP shear is much lower than in the cases of other codes. Shear force for the Eurocode is greater than AASHTO this comes mostly because of the load models used. Eurocode takes into account bigger loads and therefore the shear is bigger. The model of KTP is design for 200kN shear force, AASHTO is designed for approximately 400kN, and Eurocode is designed for approximately 580kN.

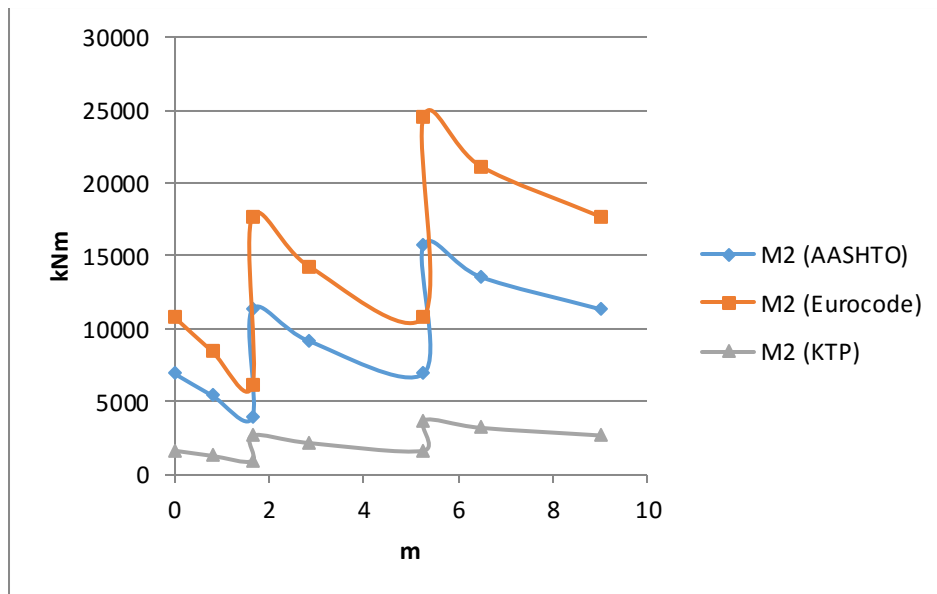


Figure 4 Graph of variation of maximum moment for the column

When comparing maximum moment, the results give the same conclusion as the ones before. Eurocode due to its model load inflicts a bigger moment on the structure. Maximum moment for EN is 23594.14kN/m, 15762.45kN/m for AASHTO and 3721.72kN/m for KTP. All these results are due to the lack of input needed to design according to KTP, As AASHTO and Eurocode design taking into account earthquake forces and wind, which are not inputted on the KTP.

**Beam**

The graphs below express relation between the codes for the beam.

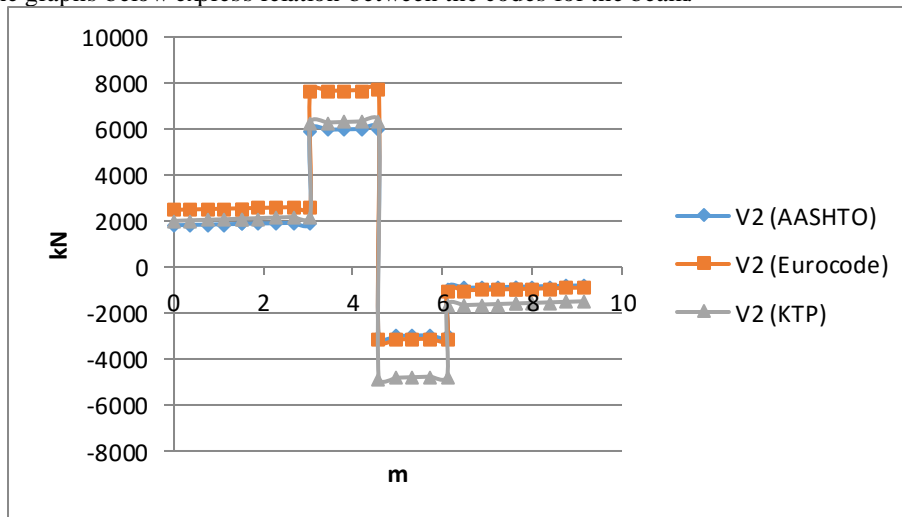


Figure 5 Graph for the variation of maximum shear for the beam

Figure 5 gives the relation of shear for the three codes. Eurocode has bigger shear acting on the beam, with AASHTO and KTP giving similar results. AASHTO gives a shear of 5986kN; Eurocode has a maximum shear of 7679kN, and KTP 6325kN. Figure 6 provides the moment acting on the beam. As

it can be easily understood the biggest moment acts in the mid span. The biggest moment is subjected by the Eurocode with a value of 5958kNm, with AASHTO having a moment of 4096kNm, and KTP 3273kNm.

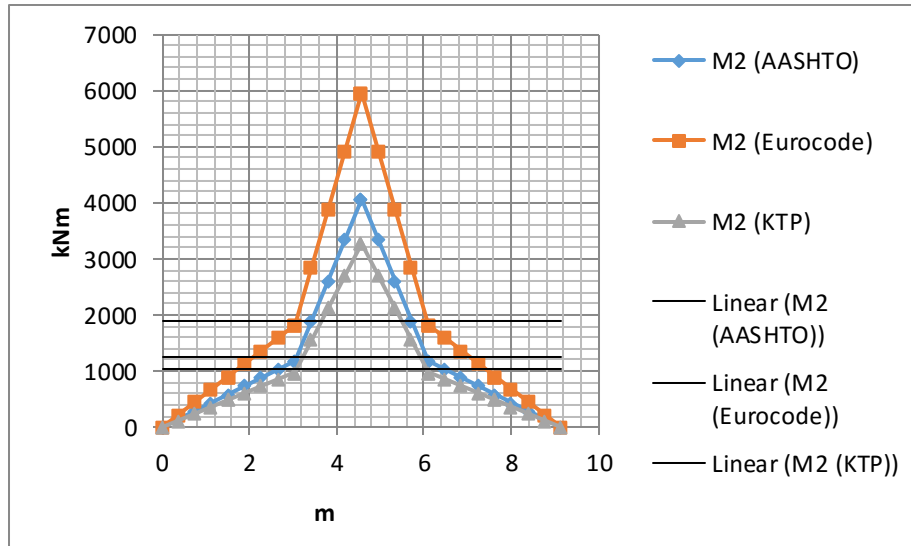


Figure 6 Graph for the variation of maximum moment for the beam

## Conclusion

Design codes have improved from the time of construction of most of the bridges in Albania. Requirements for safety, calculation and construction techniques have advanced. All the experience from failures around the world have been collected and summarized in literatures and strict design codes. The advancement of design codes has been symmetrical with the population growth. This explains why the capacity of bridge before 50 years is much lower than the ones constructed today. From previous researches and comparisons done, the Portuguese Code, The Russian Code and Spanish Code all are designed with lower requirements than the Eurocode. Even in the case of KTP the results show the same conclusion. From the information provided by KTP, when calculating load capacity the effect of wind and earthquake loads are not taken into account. This limits the ability of the superstructure to withstand lateral loads and be prone to deficiency in bending moment and shear. Further detailed testing needs to be done in order to understand the life of each structure, as none has been constructed the same way. This thesis provides a structural analysis of a bridge comparing KTP, EN and AASHTO based on load capacity. Other problems can be found when comparing the methods of construction, the materials used and calculations done. Both cases for beams and columns shown in the result give that:

### For beams:

KTP is 17.6% lower than EN and 5.66% bigger than AASHTO when compared for shear capacity.

KTP is 45% lower than EN and 20% lower than AASHTO when compared for maximum moment.

### For columns:

KTP is 65% lower than EN and 50% lower than AASHTO when compared for shear capacity.

KTP is 84.25% lower than EN and 76.4% lower than AASHTO when compared for maximum moment.

The results found provide the areas where the bridges in Albania suffer the most, providing also the areas where the strengthening needs to be performed in order to meet requirements imposed by EN. As Albania is a candidate for the European Union it needs to follow the standards it imposes. This thesis provides the background where the first steps need to be taken for the upgrade to happen.

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